INDUSTRY BULLETIN
for Florida’s Foodservice Industry

SUBJECT: BARE HAND CONTACT AND READY-TO-EAT FOODS
Bulletin 2013-06 November 2, 2013

The Department of Business and Professional Regulation’s (DBPR) Division of Hotels and Restaurants (DHR) utilizes the 2009 Food Code that defines ready-to-eat on measurable food safety requirements rather than on subjective operational intentions. A ready-to-eat (RTE) food is a food that:

- Is in a form that is edible and does not require additional heat treatment (to kill bacteria or viruses) or freezing (to destroy parasites) in order to make it safe to eat;
- Is a raw or partially cooked animal food AND the consumer is provided with a written consumer advisory concerning the consumption of raw or undercooked animal food;
- May receive additional preparation (heating) in order to make the food more palatable or more pleasing to touch, taste, look or smell.

Recognizing RTE food is important since these foods may not be touched with a bare hand unless the establishment has an approved Alternative Operating Procedure (AOP).

Foods may be in a form that is safe to eat from a food safety standpoint, and yet not be ready for service to the customer (e.g., frozen/refrigerated cooked meat). Heating food to improve its taste or smell is common, but does not alter the Food Code definition that describes the food as “ready-to-eat” because the food has already been cooked to the minimum required temperature and safely cooled. The term “ready-to-eat” does not require food be ready to serve, only that it is safe to eat.

Common ready-to-eats include:
- All time/temperature control for safety food (TCS) that is cooked to the required temperature and time and properly cooled;
- Raw animal foods that are properly frozen for parasite destruction;
- Raw fruits and vegetables that are properly washed or cooked for hot holding and plant food that does not require further washing, cooking or other processing for food safety and from which rinds, peels, husks or shells are removed;
- Spices, seasonings and sugar; bakery items such as bread, cakes, pies, fillings or icing for which further cooking is not required for food safety; fruit and vegetable plate garnishes;
- Foods that have been processed according to USDA guidelines to reduce disease causing organisms (e.g., dry salami or pepperoni; salt-cured meats such as Prosciutto ham, country cured ham or jerky); and
- Foods processed and packaged in hermetically sealed containers.

Examples of foods that are RTE, but may not be commonly recognized as RTE include:
- Washed and cut raw vegetables included in Asian recipes;
- Pizza toppings such as raw vegetables, pepperoni, pre-cooked ground beef or sausage, and pre-cooked ham or bacon;
- Frozen / refrigerated cooked foods intended to be reheated in some manner prior to service;
- Soft or hard pre-cooked taco / burrito shells; and
- Raw sushi fish (frozen for parasite destruction and establishment has a consumer advisory) and sushi rice.

The Florida Administrative Code (FAC) allows for bare hand contact with RTE food if an Alternative Operating Procedure (AOP) has been approved ([61C-4.010(1)(d-g), FAC]). An AOP must be submitted to your division inspector for approval and include:

- Identification of the specific work area (e.g., cook line) and employee positions where bare hand contact will occur; and
- Food preparation processes that will utilize bare hand contact and employee procedures for handling RTE food, including how cross contamination will be prevented.

In addition to proper hand washing, employees utilizing bare hand contact with RTE food must also use a chemical hand sanitizer, be properly monitored and receive professional hygiene training. All items must be addressed in the written AOP. The operator must maintain the written AOP and all related procedures within the establishment and review them annually.

Violators are subject to appropriate administrative actions per division policy. It is the operator’s responsibility to ensure that there is no bare hand contact with RTE food unless an approved Alternative Operating Procedure has been submitted and approved.